



## **OIL RESTRICTOR KIT FOR 351 CLEVELAND**

### **PART NUMBER 22050**

The plugs in this kit are to be installed in the main bearing webs to reduce oil flow to the cam bearings and the left (**driver's side**) lifter galley, thereby increasing potential oil flow to the crankshaft bearings.

**Note: The block will have to be cleaned after the passages have been tapped.**

1. To install the (4) Small Plugs (5/16-18 thread) which restrict the vertical oil passages between the main bearing bores and the cam bearings in the number (2) thru number (5) main webs, use a 5/16-18 starting tap to thread the passages to a depth of approximately 3/4".

**Note: Do not install any plugs yet.**

2. The Single Large Plug (3/8-16 thread) is to be located in the diagonal oil passage which runs from the No. (5) main bearing bore to the left (oil filter side) tappet oil gallery. Using a 3/8-16 starting tap. Thread this diagonal passage to a depth of approximately 3/4".

**Note: Do not install any plugs yet.**

3. Thoroughly clean the block and it's passages to remove all metal chips , grit, etc. before using Loctite or another suitable tread sealer on the threads of the Restrictor Plugs and installing Restrictor Plugs in their proper locations.

***For Technical Assistance, Call Moroso's Tech Line at  
(203) 458-0542, 8:30am – 5:00pm Eastern Time***

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