

FORD

MARINE

ENGINE	YEAR	CYL.	LINE NO.
224 C.I. All Marine With Ford Engine		L4	1
289 C.I. All Marine With Ford Engine		V8	2
302 C.I. All Marine With Ford Engine		V8	3
351 C.I. All Marine With Ford Engine		V8	4
429 C.I. (7.0L) All Marine With Ford Engine		V8	5
460 C.I. (7.5L) All Marine With Ford Engine		V8	6

COMPONENT	I/E/B	YEARS	PART No.	NOTES
LINE 1	224 C.I. All Marine With Ford Engine			L4 BORE - 4.358"/110.7mm

Valve	Exh		10-1271	1.654 Head Dia. 4.983 OAL. +3, +15 O/S Stem May Be Avail.
	Int		10-1272	2.083 Head Dia. 5.198 OAL. +3, +15 O/S Stem Avail.
Valve Seat Insert	Exh		20-1750-2	1-1/2 I.D. 1-3/4 O.D. 7/32 Depth. +10 O/S Avail.
	Int		20-2250-1	1-15/16 I.D. 2-1/4 O.D. 3/16 Depth. +10 O/S Avail.
Guide	Both		30-9606	2.375 OAL. Spiral I.D. 30-5606 Plain I.D. Also Avail.
	Exh		30-8035	2.390 OAL. w/ Knock Out Guide
Spring	Both		32-991	2.068 Free Length
Keeper	Both		34-555	1 Square Groove. Heat Treated
Lifter	Both		36-900CCI	Hydraulic Flat. 1-pc. Chilled Cast Iron
Valve Stem Seal	Both		38-240-25	Polyacrylic. O-Ring. 38-240-15 Nitrile Matl. Also Avail.
Rocker Component			40-2888	Rocker Arm, Stamped w/ Oil Deflector
Rocker Kit			41-2547	1 40-2888, 1 42-1740 5/16 Bolt, 1 42-1776 Pivot
Push Rod			74-6274	8.550 Length

LINE 2	289 C.I. All Marine With Ford Engine			V8 BORE - 4.00"/101.6mm
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Valve	Exh		10-1000	1.451 Head Dia. +15 O/S Stem May Be Avail.
	Int		10-1001	1.781 Head Dia. +3, +15 O/S Stem May Be Avail.
Valve Seat Insert	Exh		20-1562-1	1-5/16 I.D. 1-9/16 O.D. 7/32 Depth. +5,10, 15, 30 O/S Avail.
	Int		20-1812-3	1-1/2T I.D. 1-13/16 O.D. 7/32 Depth.
Guide	Both		30-9607	2.250 OAL. Spiral 0.344 I.D. 30-5607 Plain I.D. Also Avail.
Spring			32-786-D	2.047 Free Length. w/ Damper
			32-902	1.970 Free Length
Keeper	Both		34-555	1 Square Groove. Heat Treated
Rocker Component			40-2849	Rocker Arm. Cast. w/o Rails
			40-2886	Rocker Arm, Cast w/ Rails.
			42-2934	Rocker Stud. 3/8-24 x 2.600
Water Pump			90-4074	Commander, Crusader, Interceptor, Mercruiser, OMC, Pleasurecraft. Bi-Directional Pump.
Expansion Plug Kit			97-17	Steel Kit. Brass Kit Avail. In Suffix B

LINE 3	302 C.I. All Marine With Ford Engine			V8 BORE - 4.00"/101.6mm
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Valve	Exh		10-1000	1.451 Head Dia. 4.873 OAL. +3, 15 O/S Stem May Be Avail.
	Exh		10-1135	1.451 Head Dia. 5.070 OAL. +3, 15, 30 O/S Stem May Be Avail.
	Exh		10-1237	1.541 Head Dia. +3, 15, 30 O/S Stem Avail.
	Exh		10-1327	1.460 Head Dia. +15 O/S Stem Avail.
	Int		10-1001	1.780 Head Dia. 4.873 OAL. +3, +15 O/S Stem May Be Avail.
	Int		10-1137	1.781 Head Dia. 5.050 OAL. +3, +15 O/S Stem May Be Avail.
	Int		10-1328	1.782 Head Dia. +3,+15,+30 O/S Stem May Be Avail.
Valve Seat Insert	Exh		20-1562-1	1-5/16 I.D. 1-9/16 O.D. 7/32 Depth, w/ 1.460 Valve Head.
	Exh		20-1625-1	1-3/8 I.D. 1-5/8 O.D. 7/32 Depth. w/ 1.541 Valve Head.

COMPONENT	I/E/B	YEARS	PART No.	NOTES
LINE 3	302 C.I. All Marine With Ford Engine			V8 BORE - 4.00"/101.6mm
Valve Seat Insert	Int		20-1812-3	1-1/2T I.D. 1-13/16 O.D. 7/32 Depth.
Guide	Both		30-9607	2.250 OAL. Spiral 0.344 I.D. 30-5607 Plain I.D. Also Avail.
Spring	Both		32-902	1.970 Free Length
	Both		32-936	1.943 Free Length. 0.200 Wire Dia., w/o Rotator
	Exh		32-1086	1.923 Free Length. 0.185 Wire Dia. Use w/ Rotator
	Int		32-1011	2.060 Free Length.
	Keeper	Both		34-555
Lifter	Both		36-900CCI	Hydraulic Flat. 1-pc. Chilled Cast Iron
Valve Stem Seal	Both		38-1054-70	Teflon And Rubber
	Both		38-1066-75	All Teflon.
	Both		38-1090-75	All Telfon.
	Both		38-810-45	Viton. Ring And Band.
	Both		38-915-25	Polyacrylic. Umbrella. Nitrile Matl. 38-915-15 Also Avail.
	Both		38-938-45	Viton. Ring And Band. Use w/ 0.552 O.D. Guide
Rocker Component			40-2886	Rocker Arm, Cast w/ Rails
			40-2889	Rocker Arm, Stamped
Rocker Kit			41-2548	1 40-2889, 1 42-1741 Bolt, 1 42-1776 Pivot
			41-2610	1 40-2886, 1 42-1772 Grooved Ball, 1 42-1786 3/8 Nut, 1 42-1791 5/16 Nut
Rocker Component			42-2934	Rocker Stud. 3/8-24 x 2.600
Water Pump			90-4074	Commander, Crusader, Interceptor, Mercruiser, OMC, Pleasurecraft. Bi-Directional Pump.
Expansion Plug Kit			97-17	Steel Kit. Brass Kit Avail. In Suffix B
LINE 4	351 C.I. All Marine With Ford Engine			V8 BORE - 4.00"/101.6mm
Valve	Exh		10-1237	1.541 Head Dia. +3, 15, 30 O/S Stem Avail.
	Exh		10-1327	1.460 Head Dia. +15 O/S Stem Avail.
	Int		10-1238	1.842 Head Dia. +3, 15, 30 O/S Stem Avail.
	Int		10-1328	1.782 Head Dia. +3,+15,+30 O/S Stem May Be Avail.
Valve Seat Insert	Exh		20-1562-1	1-5/16 I.D. 1-9/16 O.D. 7/32 Depth, w/ 1.460 Valve Head.
	Exh		20-1625-1	1-3/8 I.D. 1-5/8 O.D. 7/32 Depth. +5, 10, 15, 20, 30 O/S Avail.
	Int		20-1812-3	1-1/2T I.D. 1-13/16 O.D. 7/32 Depth.
	Int		20-1937-17	1-11/16 I.D. 1-15/16 O.D. 7/32 Depth.
Guide	Both		30-9607	2.250 OAL. Spiral 0.344 I.D. 30-5607 Plain I.D. Also Avail.
Spring	Exh		32-1086	1.923 Free Length.
	Int		32-1175	2.040 Free Length
Keeper	Exh		34-555	1 Square Groove. Heat Treated
Lifter	Both		36-900CCI	Hydraulic Flat. 1-pc. Chilled Cast Iron
Valve Stem Seal	Both		38-1054-70	Teflon And Rubber
	Both		38-1090-75	All Telfon.
	Both		38-810-45	Viton. Ring And Band.
	Both		38-915-25	Polyacrylic. Umbrella. Nitrile Matl. 38-915-15 Also Avail.
	Both		38-925-25	Polyacrylic. Ring And Band. 38-925-15 Nitrile Matl. Also Avail.
Rocker Component			40-2886	Rocker Arm, Cast w/ Rails
			40-2889	Rocker Arm, Stamped
Rocker Kit			41-2548	1 40-2889, 1 42-1741 Bolt, 1 42-1776 Pivot

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COMPONENT	I/E/B	YEARS	PART No.	NOTES
LINE 4	351 C.I. All Marine With Ford Engine			V8 BORE - 4.00"/101.6mm
Rocker Kit			41-2610	1 40-2886, 1 42-1772 Grooved Ball, 1 42-1786 3/8 Nut, 1 42-1791 5/16 Nut
Water Pump			90-4074	Commander, Crusader, Interceptor, Mercruiser, OMC, Pleasurecraft. Bi-Directional Pump.
Expansion Plug Kit			97-17	Cleveland. Steel Kit. Brass Kit Avail. In Suffix B
			97-18	Windsor, Modified. Steel Kit. Brass Kit Avail. In Suffix B
LINE 5	429 C.I. (7.0L) All Marine With Ford Engine			V8 BORE - 4.358"/110.7mm
Valve	Exh		10-1102	1.654 Head Dia. 5.080 OAL. +3, +15 O/S Stem May Be Avail.
	Exh		10-1271	1.654 Head Dia. 4.983 OAL. +3, +15 O/S Stem May Be Avail.
	Int		10-1103	2.083 Head Dia. 5.228 OAL. +3, +15 O/S Stem May Be Avail.
	Int		10-1272	2.083 Head Dia. 5.198 OAL. +3, +15 O/S Stem Avail.
Valve Seat Insert	Exh		20-1750-2	1-1/2 I.D. 1-3/4 O.D. 7/32 Depth. +10 O/S Avail.
	Int		20-2250-1	1-15/16 I.D. 2-1/4 O.D. 3/16 Depth. +10 O/S Avail.
Guide	Both		30-9606	2.375 OAL. Spiral I.D. 30-5606 Plain I.D. Also Avail.
Spring			32-991	2.068 Free Length
	Both		32-961-D	Hi.-Perf. 2.026 Free Length
Keeper			34-555	1 Square Groove. Heat Treated
Water Pump			90-4075	Pleasurecraft, Waukesha. Bi-Directional Pump.
Expansion Plug Kit			97-21	Steel Kit. Brass Kit Avail. In Suffix B
LINE 6	460 C.I. (7.5L) All Marine With Ford Engine			V8 BORE - 4.358"/110.7mm
Valve	Exh		10-1102	1.654 Head Dia. 5.080 OAL. +3, +15 O/S Stem May Be Avail.
	Exh		10-1271	1.654 Head Dia. 4.983 OAL. +3, +15 O/S Stem May Be Avail.
	Int		10-1103	2.083 Head Dia. 5.228 OAL. +3, +15 O/S Stem May Be Avail.
	Int		10-1272	2.083 Head Dia. 5.198 OAL. +3, +15 O/S Stem Avail.
Valve Seat Insert	Exh		20-1750-2	1-1/2 I.D. 1-3/4 O.D. 7/32 Depth. +10 O/S Avail.
	Int		20-2250-1	1-15/16 I.D. 2-1/4 O.D. 3/16 Depth. +10 O/S Avail.
Guide	Both		30-9606	2.375 OAL. Spiral I.D. 30-5606 Plain I.D. Also Avail.
Spring			32-991	2.068 Free Length
Keeper	Both		34-555	1 Square Groove. Heat Treated
Water Pump			90-4075	OMC, Pleasurecraft, Waukesha. Bi-Directional Pump
Expansion Plug Kit			97-21	Steel Kit. Brass Kit Avail. In Suffix B